

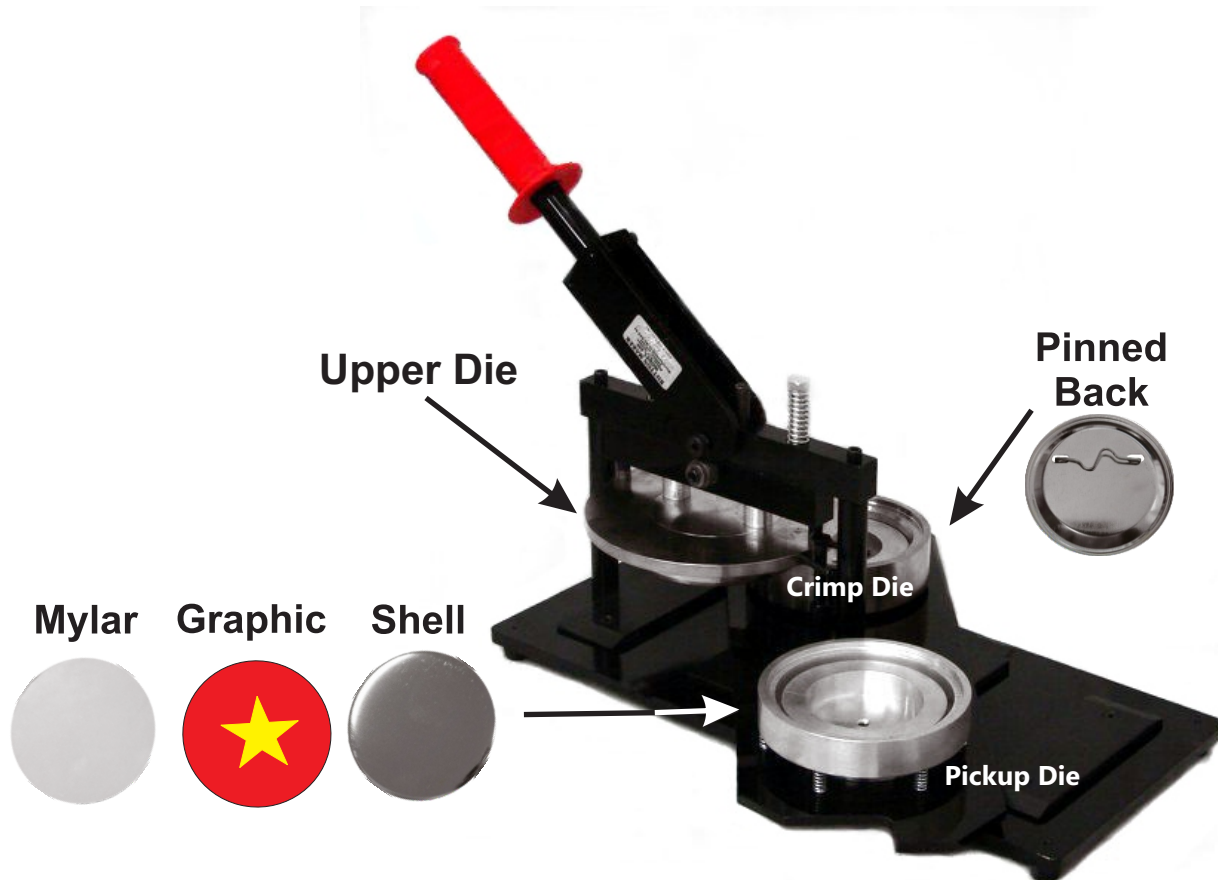


W5747 Lost Arrow Road • Fond du Lac, WI 54937 • Ph(920)922-9168 • F(920)922-1429

www.tecre.com

## How to Make a Round 4" Button

1. Identify the crimp die and the pickup die.
2. Rotate the die table so that the crimp die is positioned under the upper die.
3. Insert a shell into the pickup die with the sharp edge facing downward. Place the graphic on the shell. Place the mylar on top of the graphic. Line up the top of the graphic with the center column for correct orientation.
4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Place a pinned back into the crimp die with the sharp edge facing up. Line up the top of the pinned back slightly to the right of the center column for correct orientation.
7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column.
8. Pull the handle down as far as it will go and raise it back up to its rest position.
9. Rotate the die table clockwise again to remove the finished button.



## Manual Button Maker Machine Model 400

